

#### Introduction

- · Copper is a metallic mineral with the chemical symbol Cu
- characterised by colour, ductility, malleability and high thermal and electrical conductivity
- plays a very important role in our everyday life\*
- the most widely used metal after iron and aluminium
  - → e.g. electrical wiring, plumbing
- first smelted from Cu ores ~4500BCE
- became very important at beginning of bronze age ~3300BCE\*

#### Properties of Copper

Chemical symbol: Cu

Atomic no.: 29

Atomic wt.: 63.546

S.G.: 8.96

Melting temp.: 1085°C

Av. Crustal conc.: 50ppm

Valence states: +1 (cuprous), +2 (cupric)

Uses: coins, electrical wiring, plumbing, heat conductors (e.g. car radiators), production of brass and bronze

#### Cu minerals

There are >500 Cu minerals  $\rightarrow$  only 20 or so are common

native copper Cu

Native metal:

Silicates:

Sulphides:	chalcopyrite CuFeS <sub>2</sub>		bornite	Cu <sub>5</sub> FeS <sub>4</sub>
	chalcocite	Cu <sub>2</sub> S	digenite	Cu <sub>9</sub> S <sub>5</sub>
	covellite	CuS		
Sulphosalts:	enargite	Cu <sub>3</sub> AsS <sub>4</sub>	tetrahedri	te ( $Cu$ , $Fe$ ) <sub>12</sub> $Sb_4S_{13}$
	tennantite	$(Cu,Fe)_{12}As_4S_{13}$		
Sulphates:	chalcanthite	CuSO <sub>4</sub> .5H <sub>2</sub> O		
Carbonates:	malachite	$Cu_2CO_3(OH)_2$		
	azurite	$Cu_2(CO_3)_2(OH)_2$		
Oxides:	cuprite	Cu <sub>2</sub> O	tenorite	CuO

chrysocolla (Cu,Al)<sub>2</sub>H<sub>2</sub>Si<sub>2</sub>O<sub>5</sub>(OH)<sub>4</sub>.nH<sub>2</sub>O

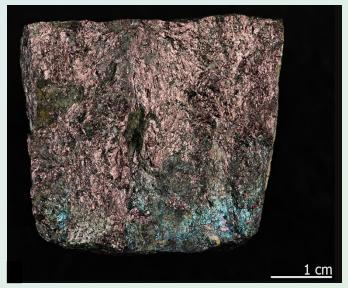
## Cu sulphide minerals



chalcopyrite CuFeS<sub>2</sub>



chalcocite Cu<sub>2</sub>S



bornite Cu<sub>5</sub>FeS<sub>4</sub>



covellite CuS

## Cu content of principal Cu ore minerals

chalcopyrite	CuFeS <sub>2</sub>	34.62% Cu
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bornite  $Cu_5FeS_4$  63.32% Cu

chalcocite Cu<sub>2</sub>S 79.86% Cu

covellite CuS 66.47% Cu

cuprite Cu<sub>2</sub>O 88.82%

#### Cu oxide minerals

- Cu oxide polymorphs cuprite and tenorite occur in the oxidised zones of Cu ore bodies
- cuprite is a reddish coloured sub-metallic mineral, tenorite is dark-grey to black



cuprite Cu<sub>2</sub>O



tenorite CuO

#### Cu carbonate minerals

 Malachite is the most common carbonate mineral and is green in colour, azurite is blue





malachite Cu<sub>2</sub>CO<sub>3</sub>(OH)<sub>2</sub>

azurite  $Cu_3(CO_3)_2(OH)_2$ 

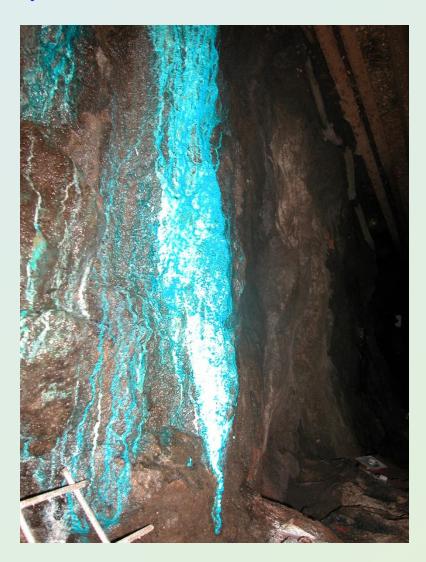
# Native copper



## Cu silicate (chrysocolla)



chrysocolla  $(Cu,AI)_2H_2Si_2O_5(OH)_4.nH_2O$ 



chrysocolla, Temperino, Italy

#### Cu deposits

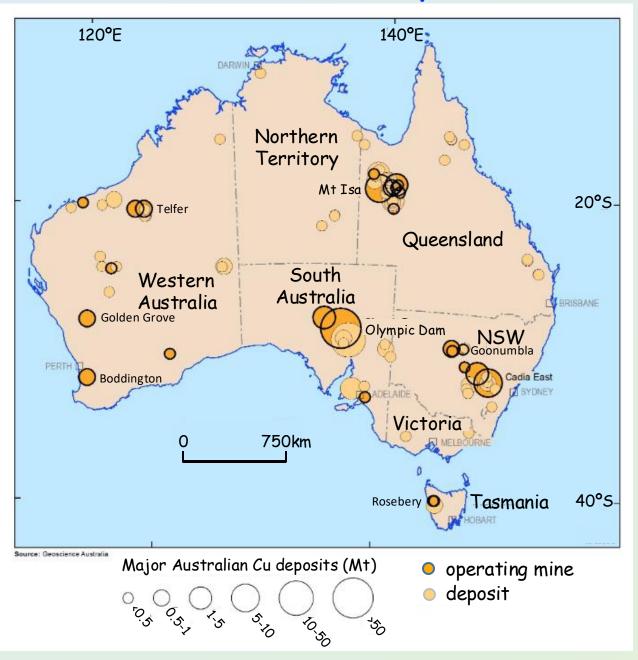
#### Types of deposits

- (1) Porphyry Cu
- (2) Stratiform sediment-hosted Cu
- (3) Volcanic-hosted massive sulphide (VMS)
- (4) Iron oxide-Cu-Au (IOCG)
- (5) Cu skarn
- (6) Lake Superior Cu

#### There are two distinct types of Cu ore:

- (1) sulphide Cu ore
- (2) oxide Cu ore

## Australian Cu deposits



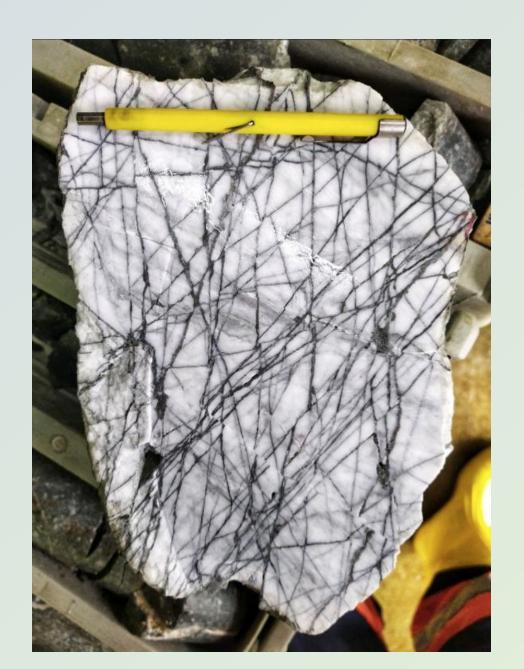
## Porphyry Cu deposits

- · Large, low grade stockwork/disseminated Cu deposits (minor Mo, Au)
- form in areas of shallow magmatism along linear, calc-alkaline
   volcano-plutonic arcs related to subduction e.g. Pacific rim
- generally associated with multiple intrusions of porphyritic,
   intermediate to acid intrusive rocks (diorite to quartz monzonite)
- associated with intrusives emplaced at shallow depths  $\rightarrow$  1-6km with vertical thickness 2km\*
- provide >50% of world's Cu (reserves 170,000,000,000t)
- · world's largest deposits occur in the Andes
- · most deposits are Mesozoic to Cenozoic in age (also Palaeozoic)

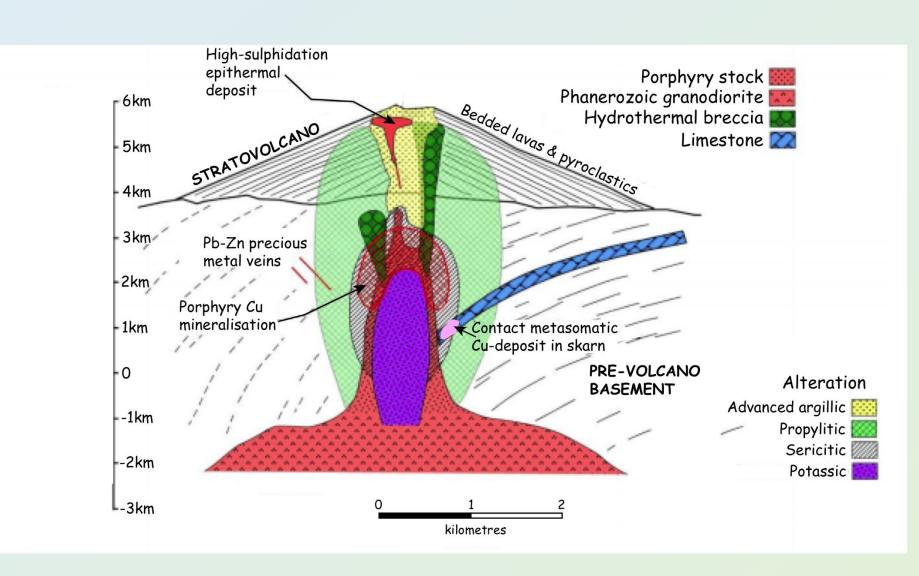
## Characteristics of porphyry-type deposits

- Mineralisation occurs as disseminations and in stockwork-forming hairline fractures and quartz veins
- · host rocks are highly fractured with pervasive wallrock alteration
- breccia zones and pipes are common in many deposits and may be mineralised
- Cu values typically 0.2 2%
- · large (commonly 50 500 Mt), but may exceed 1000Mt
- · ores can be mined at low grade because of size of ore-bodies\*
- host intrusion typically zoned, cylindrical with porphyritic core enclosed by a shell of medium equigranular rock

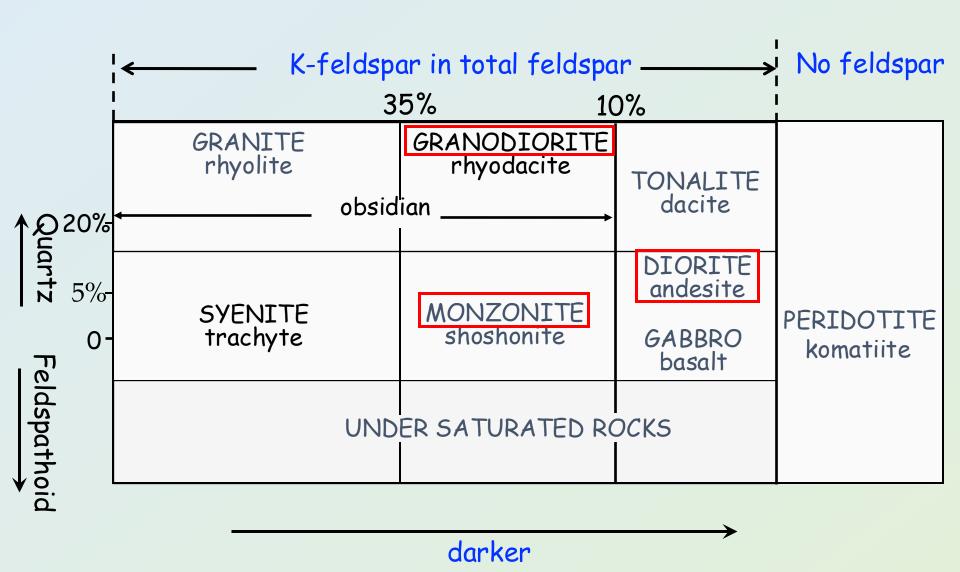
## Vein stockwork



# Generalised porphyry Cu model (Sillitoe 1973)



#### Chart for igneous rock classification



#### Igneous rocks associated with porphyry-Cu deposits

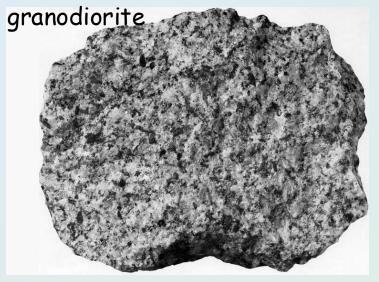
- Igneous systems are complex and consist of a number of rock types formed during separate intrusive/extrusive events
- show a variation between island arc settings and continental margins

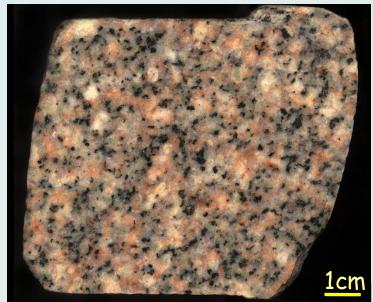
Island arc settings e.g. Indonesian, New Guinean deposits

- Calc-alkalic, hornblende diorite and quartz diorites

  Continental margins e.g. Andean deposits, Nth American Cordillera
- Granodiorites and quartz monzonites
- Wide range of country rocks host intrusions including coeval volcanics, clastic sedimentary and crystalline basement rocks

#### Igneous rocks associated with porphyry Cu deposits





Quartz monzonite

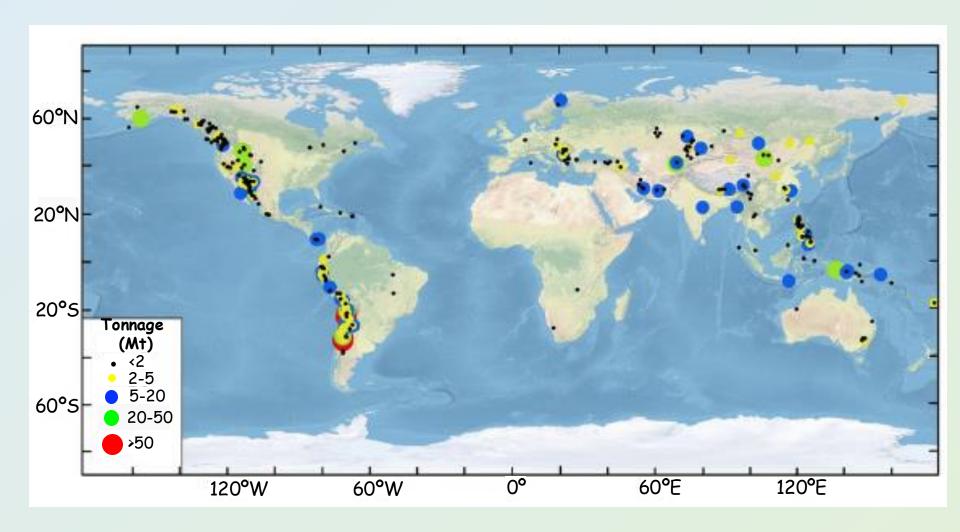




## Environments of porphyry-Cu deposits

- Form in areas of shallow magmatism within subduction related environments
- · many occur along volcano-plutonic arcs related to subduction
- along N. American cordillera, porphyry-Cu deposits formed 74-48Ma
   in Western Pacific Miocene to Pleistocene in age (21-2Mya)
- · there are also deposits that are of Palaeozoic age
- Late Ordovician to Early Silurian deposits occur in the Parkes and Orange districts in NSW
- Cadia-Ridgeway porphyry system, NSW dated at 438Ma

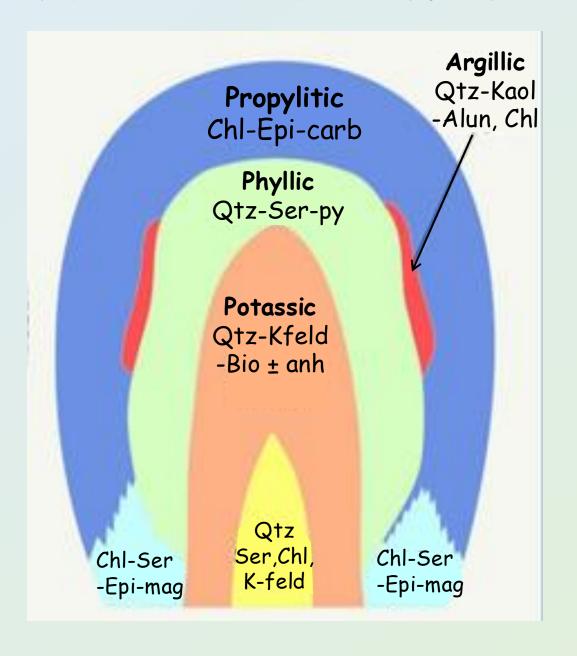
## Global distribution of porphyry Cu deposits



## Hydrothermal alteration

- Porphyry Cu host rocks → pervasive hydrothermal alteration with partial to complete alteration of primary minerals
- as magma crystallises, it evolves volatiles (e.g.  $H_2O$ ,  $CO_2$ ,  $H_2S$ ) that transport ions (including metals) and permeate into enclosing rocks
- · alteration forms concentric zones centred on a porphyry stock
- alteration can extend laterally and vertically for distances ranging from a few hundred metres to several Km
- in late stages of alteration, circulating meteoric waters may interact with magmatic fluids

#### Generalised alteration zonation

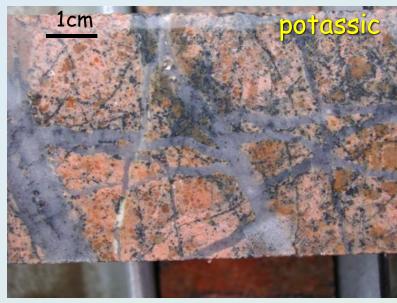


## Alteration facies in porphyry-Cu deposits

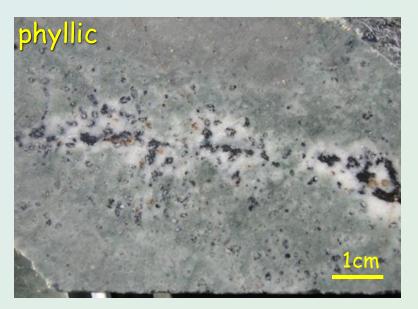
Four types of hypogene alteration\* common:

- (1) Potassic alteration not always present, orthoclase and/or biotite, magnetite, quartz, anhydrite, chalcopyrite
- (2) Phyllic (sericitic) alteration quartz-sericite-pyrite, contains the most developed disseminated and veinlet pyrite
- (3) Propylitic alteration outermost zone always present, chlorite-epidote-carbonate-pyrite
- (4a) Intermediate argillic alteration not always present, sericite, chlorite, kaolinite/illite, pyrite, calcite
- (4b) Advanced argillic alunite, kaolinite, pyrophyllite, quartz, dickite, gibbsite, pyrite, enargite, covellite

#### Alteration facies









#### Alteration styles

(1) Pervasive alteration - complete replacement of primary minerals by secondary minerals

(2) Selectively pervasive - alteration only affects certain mineral phases eg. hornblende phenocrysts

(3) Vein-veinlet - refers to alteration assemblages

enveloping vein mineralisation.

Hornblende partially replaced by chlorite

#### Ore mineralisation

- Ore minerals are disseminated through altered rock matrix and in veinlets
- · grain-size is generally in the order of mm but may reach 2cm
- mineralisation may result from hypogene, supergene or oxidation processes
  - hypogene fluids are high temperature fluids that ascend from a magmatic source

#### Hypogene mineralisation

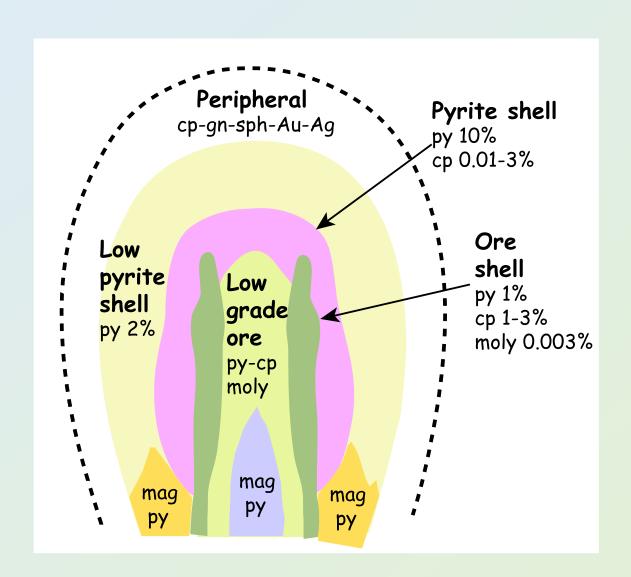
#### Found in three different locations:

- (1) wholly within the igneous host rock
- (2) partially within host stock and partially in the country rocks
- (3) wholly within the country rocks

- Hypogene ore mineralisation tends to occur in concentric zones
   with a spatial relationship to wall rock alteration
- stockwork and disseminated mineralisation generally associated with K-silicate alteration
- principal copper ore minerals are chalcopyrite and bornite.
   Molybdenite may also be present.

# Sulphide mineralisation zones for generalised porphyry-Cu model

(after Lowell & Guilbert 1970)



## Hypogene mineralisation features

- · Ore types: Cu-only; Cu-Au; Cu-Mo; Cu-Au(-Mo); Mo-only
- · main ore minerals: chalcopyrite, bornite, gold, molybdenite
- gangue minerals: quartz, orthoclase, anhydrite, magnetite,
   biotite, sericite and pyrite
- zonation: low pyrite, Cu-rich core (chalcopyrite, bornite);
   outer pyrite-rich halo
- abundant magnetite with biotite alteration. Anhydrite ( $CaSO_4$ ) present as a vein mineral and in most alteration

## Hypogene minerals

Primary (hypogene) ore mineral(s) are predominantly chalcopyrite ± bornite

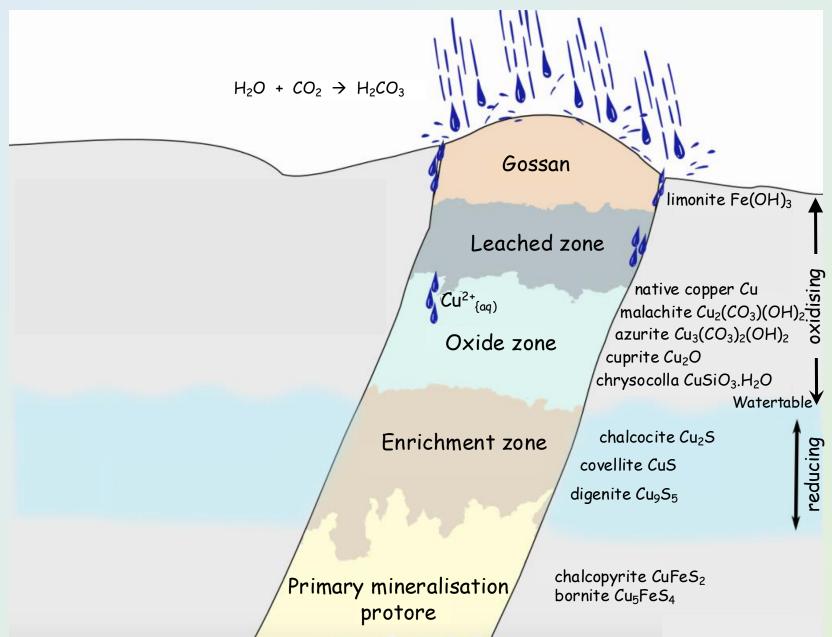


chalcopyrite and bornite

#### Oxidation and supergene mineralisation

- When weakly acidic surface water percolates down through upper part of Cu sulphide orebody, sulphides are oxidised  $\rightarrow$  form gossan cap
- resulting solutions may dissolve further minerals forming sulphuric acid
- in underlying leached zone other metals are leached and transported downwards where they may be precipitated as oxides
- in this zone, carbonated waters may form Cu-carbonates
- dissolved metals are reprecipitated in reducing environment below the water table → supergene enrichment
- supergene enrichment is an important process in economic viability of many porphyry Cu deposits

## Supergene enrichment (after Asmus 2013)



#### Oxidised zone

- Oxidation occurs above the water table producing a leached cap on the deposit
- · several types of capping are recognised in the oxidised zone:
  - (1) goethite [FeO(OH)]
  - (2) jarosite  $(K,H)Fe_3(SO_4)_2$
  - (3) hematite ( $Fe_2O_3$ )
  - (4) chrysocolla  $(Cu,Al)_2H_2Si_2O_5(OH)_4.nH_2O$
  - (5) malachite  $[Cu_2CO_3(OH)_2]$  and azurite  $[Cu_2(CO_3)_2(OH_2)]$
  - (6) cuprite ( $Cu_2O$ )

#### Genesis of porphyry Cu deposits

Magma emplaced in crust\*



equigranular crystallisation in outer parts of the intrusion



fractionation  $\rightarrow$  magma enriched in volatiles  $\rightarrow$  fluid saturation of magma



exolved aqueous phase  $\rightarrow$  forms foam between crystal mush and carapace



vapour pressure exceeds confining pressure



fracturing of carapace



decrease in pressure  $\rightarrow$  boiling  $\rightarrow$  vapour expansion



hydraulic fracturing (several events)

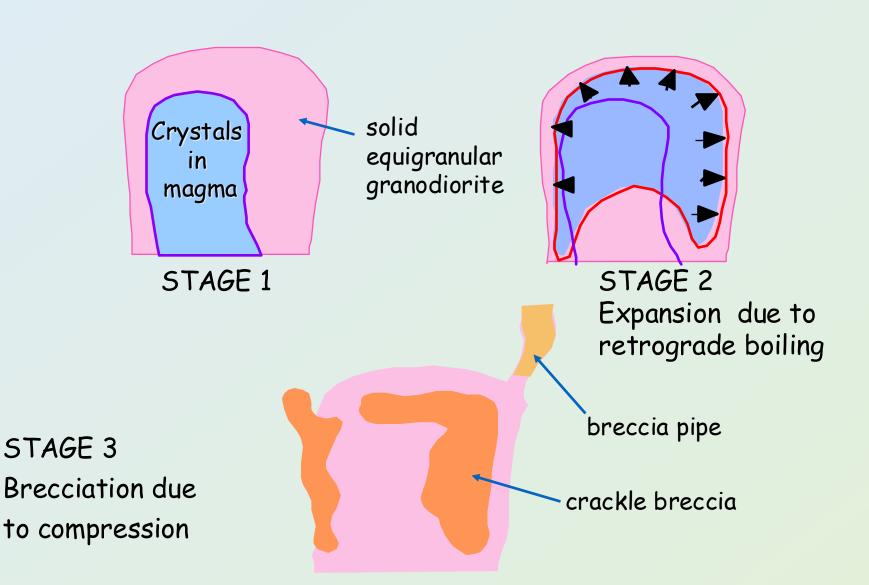
#### Origin of crackle breccia

- Crackle breccia → healed fractures forming stockwork
- zone of crackle breccia → usually circular → surrounds the core,
   diminishes in intensity towards propylitic zone
- brecciation forms in response to release of volatiles from magma

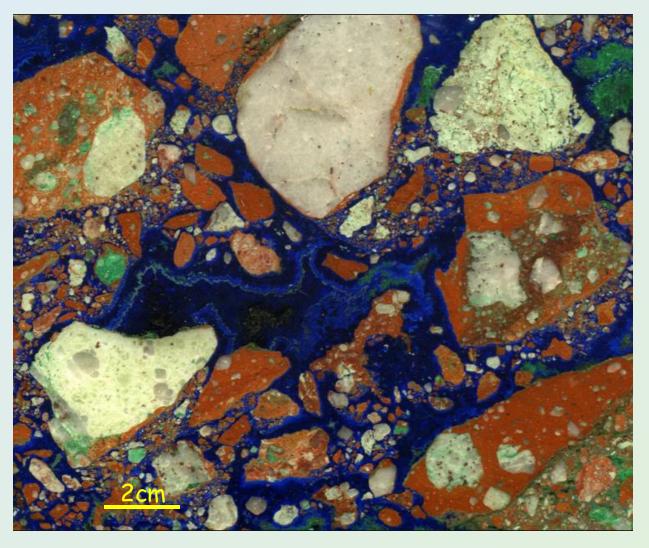


Crackle breccia, El Salvador deposit, Chile

# Stages in the development of crackle breccia (after Phillips 1973)



## Porphyry Cu breccia



Porphyry breccia clasts cemented by azurite and malachite, Morenci mine, Arizona

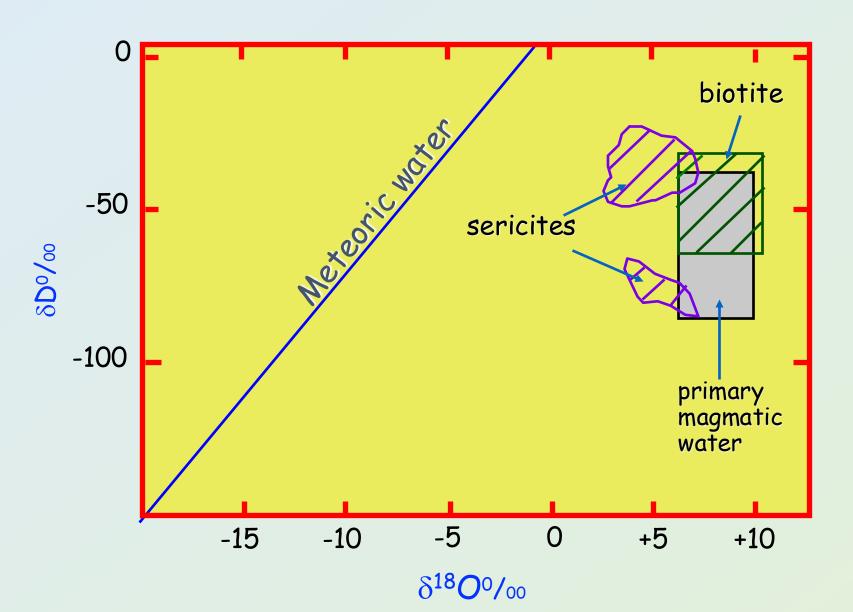
# Chemical processes affecting the genesis of porphyry Cu deposits

- · Retrograde boiling produces separate volatile and aqueous phases
- retrograde boiling partitions chloride ions into aqueous phase providing transporting medium for metals that also partition into aqueous phase\*
- Sulphur can exist in aqueous phase as both H<sub>2</sub>S and SO<sub>2</sub>
- magmas with high  $f_{O2}$  tend to produce sulphur-rich porphyry Cu mineralisation. Low  $f_{O2}$  magmas produce tin oxide deposits
- adiabatic expansion  $\rightarrow$  absorbs large amount of heat  $\rightarrow$  increases rate of crystallisation  $\rightarrow$  porphyritic textures

#### Interaction with meteoric water

- After the intrusion of magma, crystallisation proceeds and hydrothermal fluid evolves
- magmatic derived fluid reacts with the porphyry forming a central zone potassic alteration
- further out from the intrusion, thermal gradients cause convective circulation of meteoric water  $\rightarrow$  propylitic alteration
- on cooling of intrusion, meteoric waters encroach  $\rightarrow$  mix with waning magmatic system  $\rightarrow$  form lower temperature minerals (sericite, clay)
- Sillitoe (1973) suggests that porphyry systems remain active over
   0.5 to 3 million years

# Isotopic compositions of alteration minerals from Porphyry copper deposits (after Sheppard 1977)



#### What are fluid inclusions

Fluid inclusions are small (usually microscopic) volumes of fluid trapped within minerals during their growth and, through the annealing of fractures syn or post mineral growth.



#### Size and abundance of fluid inclusions

- Most fluid inclusions are less than 30µm across
- inclusions usually trapped as an homogenous liquid or vapour → multiphase at room temperature
- although numerous in many samples  $\rightarrow$  seldom comprise more than a few tenths of a percentage of the total volume
- milky quartz may contain 1 billion inclusions per cm<sup>3</sup>. Average size may be only  $5\mu m$  across  $\rightarrow$  volume of inclusions normally <0.2%

#### Fluid inclusions in quartz

Clear quartz - igneous → forms from a melt (rare inclusions)

Milky quartz - hydrothermal  $\rightarrow$  forms from enclosed volatiles (abundant inclusions)



Clear quartz



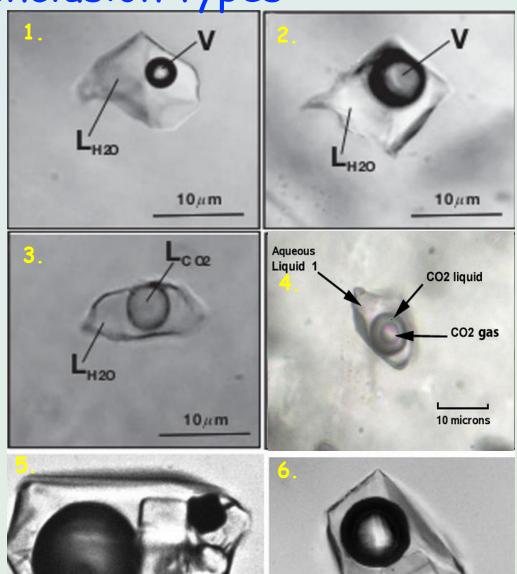
Milky quartz

Fluid inclusion types

Two phase: liquid + vapour

CO<sub>2</sub>-rich inclusions with liquid CO<sub>2</sub>

Highly saline inclusions NaCl > 26wt% for halite



, 10 microns

#### Why are fluid inclusions useful?

- They provide a trapped sample of the original fluid in which the mineral grew
- provide evidence of the thermochemical environment in which the mineral grew
- · can be used to determine the composition and density of ore fluids
- · may enable determination of trapping temperature and pressure
- enable determination of hydrothermal history of deposits and minerals

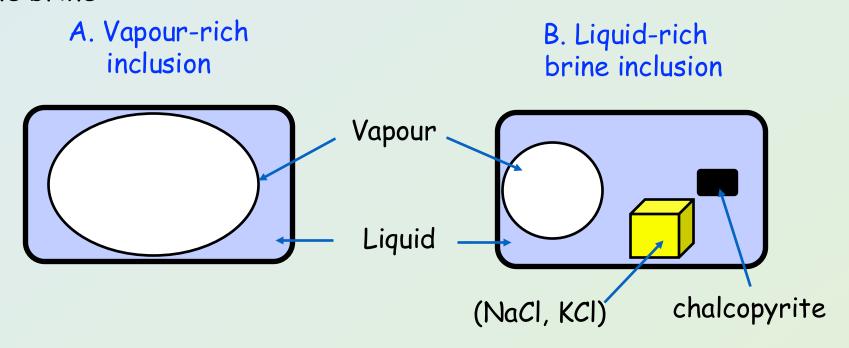
#### Porphyry Cu fluid inclusion characteristics

Fluid inclusions from porphyry Cu deposits have distinctive characteristics:

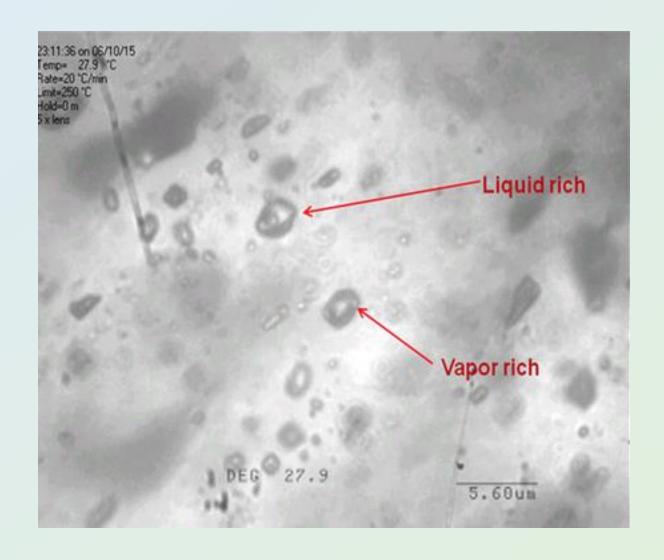
- (a) High filling temperatures (up to 725°C)
- (b) high salinities (up to 60% alkali chlorides)
- (c) show evidence of boiling
- (d) exhibit temporal and compositional variations with decreasing temperatures and salinities away from central core

#### Fluid inclusion evidence for boiling

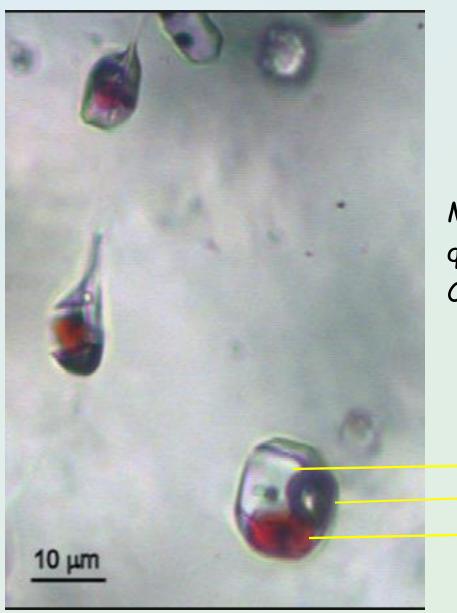
- Evidence for boiling is commonly seen in fluid inclusion populations that comprise vapour-rich and liquid-rich inclusions
- hydrothermal fluids derived from melt contain ~5wt.% dissolved salts
- boiling causes separation of brine and vapour → increasing the salinity of the brine



## Evidence for boiling in fluid inclusions



### Fluid inclusions in porphyry copper minerals



Multi phase fluid inclusions in quartz from a porphyry Cu deposit.

halite gas bubble hematite